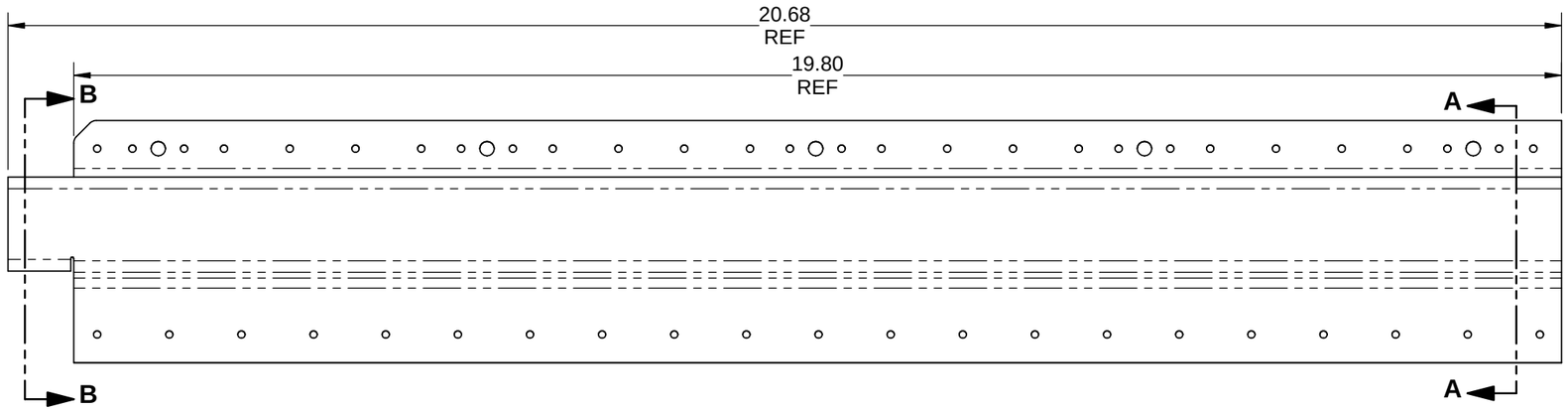
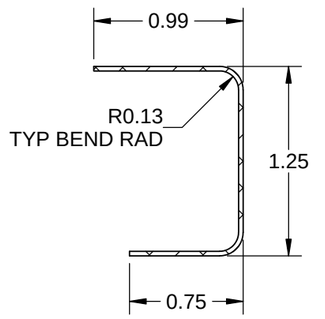
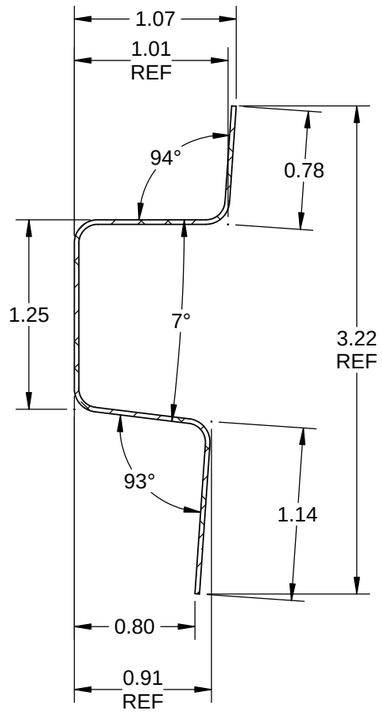


D4499-1 UPPER DOOR CHANNEL



SECTION B-B
SCALE 2X



SECTION A-A
SCALE 2X

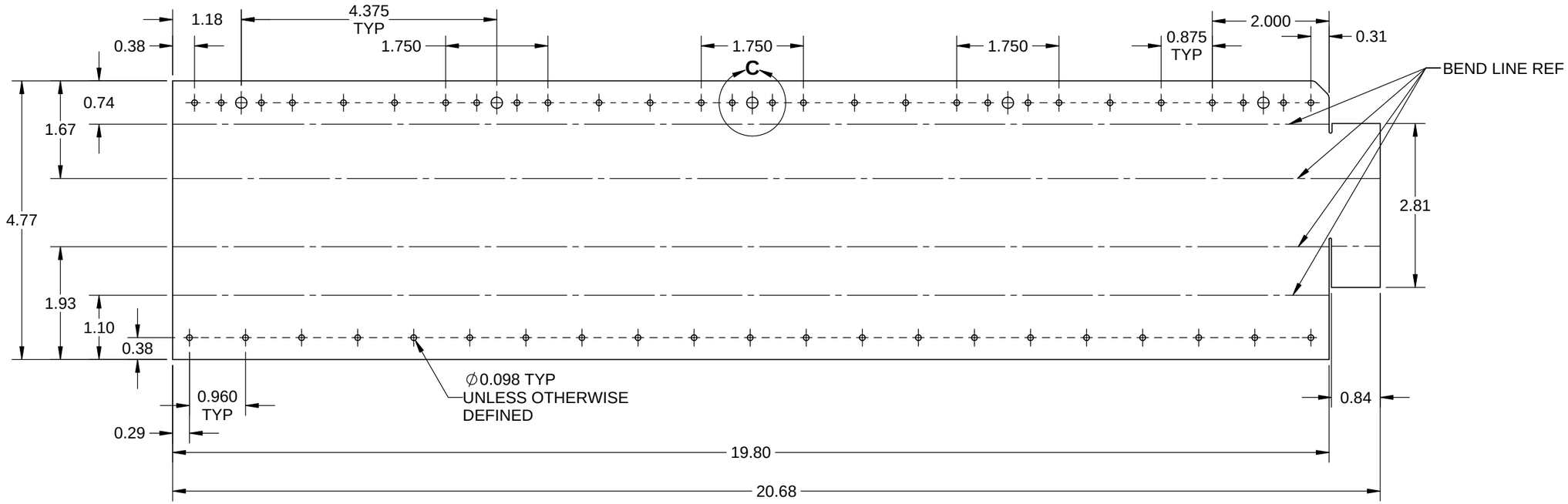
PRELIMINARY B1
12.06.26 (AJS)

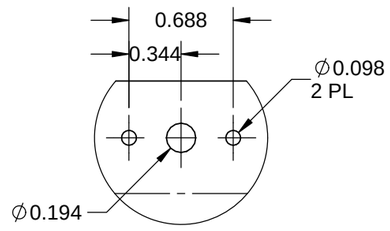
NOTES:
1) MATERIAL: MAKE FROM D4499-1F
2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 0.28 lbs

REV.	DESCRIPTION	BY	DATE
PB1	PRELIMINARY: COMPLETE REDESIGN. -041 DELETED	AJS	12.06.26
A	NEW ISSUE	AJS	12.03.02

DESIGN	AJS	**DART AEROSPACE LTD**	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO. D4499	REV. PB1
MFG. APPR.			SHEET 1 OF 2
APPROVED		TITLE	SCALE
DE APPR.		UPPER DOOR CHANNEL	NTS
DATE	12.06.26		

COPYRIGHT © 2012 BY DART AEROSPACE LTD
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.





DETAIL C
NUTPLATE HOLE PATTERN 5 PL
SCALE 2X

PRELIMINARY B1
12.06.26 (AJS)

NOTES:
1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET, 0.032 THICK
PER AMS 4025 OR AMS 4027 OR ASTM B209
REF M6061T6S.032
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 0.28 lbs
8) ALL NON-DIMENSIONED FEATURES DEFINED PER DRAWING FILE "D4499-1F-REVPB1.DXF"

DESIGN		**DART AEROSPACE LTD**	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO. D4499	REV. PB1
MFG. APPR.			SHEET 2 OF 2
APPROVED		TITLE	SCALE
DE APPR.		UPPER DOOR CHANNEL	NTS
DATE	12.06.26		

COPYRIGHT © 2012 BY DART AEROSPACE LTD
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.